



Dart Aerospace Ltd.
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D5159-043
Job Sheet 186536



006722

Part No: D5159-043

Job Qty: 2 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/30/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	2 pcs		11/30/18	0.19	1.09	Small Fab-8		Smb
120	QC	2 pcs		11/30/18	0.00	0.00	QC5		38
130	Packaging	2 pcs		11/30/18	0.00	0.00	Packaging3-2		ER
140	QC21-SA	2 Ea		11/30/18	0.00	0.00	QC21		DAS 21 DEC 04 2018 9-83

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5159-1 <i>2358</i>	Rib	2 Ea (1 ea)	90-Start up Operation	<i>5093730</i>
D5160-5 <i>2358</i>	Shim	2 Ea (1 ea)	90-Start up Operation	<i>5088665</i>
MS20601M4W4 <i>GA009</i>	Rivet	6 Ea (3 ea)	90-Start up Operation	<i>5093701</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5159-1	2	3	0
	D5160-5	2	4	0
	MS20601M4W4	6	37	0

Part Specifications

Specifications could not be found.



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CANADA
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2:00 PM Dart.lajeunesse.marie

Container No: S132058



Part: D5159-043

Job No: 186536

Serial No/Batch: S132058

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/28/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					